

Ranger & Bronco II 4WD PRO-RIDE SYSTEM

Will also work on 1994-97 Mazda Pickup

- Pro-Ride Coil Springs in 4" and 6" heights over stock
- Radius arm drop, axle pivot, bump stop relocation, and anti-sway bar drop brackets included
- Pitman arm (PS) included in box kit to correct steering linkage angles
- Blocks & Add-A-Leafs included in box kit to increase load carrying capacity



1983-1997 FORD RANGER 4WD W/ POWER STEERING 1982-1991 FORD BRONCO II 4WD W/ POWER STEERING

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
4" Front / 3.5" Rear	1	033402	Coil Spring Kit	Page 111	1
Front Coil & Brackets	1	013400	Front & Rear Kit (Complete)	129101	2
Rear Blocks & Add-A-Leafs	2	55800	Front Shock	129102	3
Ranger Kit #516H	2	55829	Rear Shock (Ranger) or		4
Bronco Kit #517H 91FK197	2	55650	Rear Shock (Bronco II)		
6" Front / 5.5" Rear	1	033602	Coil Spring Kit		
Front Coil & Brackets	1	013600	Front & Rear Kit (Complete)		
Rear Blocks & Add-A-Leafs	2	55820	Front Shock		
Kit #518H 56FK938	2	55829	Rear Shock		

Vehicles equipped with STX 1.5" factory lift will not achieve stated height.

Notes

1. Front end alignment required. Alignment cams may be required. See page 118.
2. Extra cab models may not achieve stated lift.
3. Models equipped with 2 piece driveshaft require lowering of carrier bearing crossmember.
4. Bronco II 1985-90 models with CV joint type drive shaft must convert to exposed joint shaft.
5. Will not fit hybrid model, 2WD, or diesel models.



2009-12 F-150 4WD IFS SYSTEM

FORD



- Top Spacer and Pre-load
- Ball Joint Protection
- 1" Rear Available



- New Gas Charged Struts Included
- One Piece High Clearance Crossmember
- Off Road Protection
- Ductile Iron Steering Knuckles

2009-12 FORD F-150 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
2.5" Front / 0" Rear Upper Strut Mounts Kit #572H 62FK241	1	013250	Front Leveling Kit	013109 1" Rear Block and U-Bolt 55651 Rear Shock (2 req'd) 982-24-651 FOX Rear Shocks (2 req'd)	1
4" Front / 2-1/2" Rear IFS w/ Strut Spacer Rear Block Kit #598H 27FK7461	1	023625	Front Box Kit 1 of 4	982-24-828 FOX Rear Gas Shock (2 req'd)	2
	1	023626	Front Box Kit 2 of 4		3
	1	023622	Front Box Kit 3 of 4		
	1	023623	Front Box Kit 4 of 4		
	1	023405	Front Strut Spacer/ Rear Block Box Kit		
	2	55828	Rear Shock		
6" Front / 5" Rear IFS w/ Struts Rear Block Kit #573H 16FK0581	1	023625	Front Box Kit 1 of 4	982-24-760 FOX Rear Gas Shock (2 req'd)	1
	1	023626	Front Box Kit 2 of 4		2
	1	023622	Front Box Kit 3 of 4		3
	1	023623	Front Box Kit 4 of 4		
	1	013529	Rear Box Kit		
	1	98163	Front Strut Kit		
	2	55760	Rear Shock		

Notes

1. Strut compressor required for installation.
2. Requires frame bracket modification and welding.
3. 18" or larger diameter wheels required. Stock 17" & 18" wheels cannot be reinstalled. Stock 20" wheels can be used with up to a 305/60-20 tires.



2009-12 F-150 2WD IFS SYSTEM

FORD



6" System

- Custom valved gas struts included
- One piece heavy duty crossmembers
- CNC machined steering knuckles
- Alignment cam bolts

2.5" System

- Top Spacer and Pre-load
- Ball Joint Protection
- 1" Rear Available

2009-12 FORD F-150 2WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
2.5" Front / 0" Rear Upper Strut Mounts Kit #572H 62FK241	1	013250	Front Leveling Kit	013109 1" Rear Block and U-Bolt 55651 Rear Shock (2 req'd)	1
4" Front / 2-1/2" Rear IFS w/ Struts Rear Block Kit#599H 69CK6451	1 1 1 1	023625 023626 023624 023405	Front Box Kit 1 of 3 Front Box Kit 2 of 3 Front Box Kit 3 of 3 Front Strut Spacer/ Rear Block Kit	982-24-828 FOX Rear Gas Shock (2 req'd)	1 2
6" Front / 5" Rear IFS w/ Struts Rear Block Kit# 577H 58CK9471	1 1 1 1 2	023625 023626 023624 013529 98163 55760	Front Box Kit 1 of 3 Front Box Kit 2 of 3 Front Box Kit 3 of 3 Rear Box Kit Front Strut Kit Rear Shock	982-24-760 FOX Rear Gas Shock (2 req'd)	1 2



Notes

1. Strut compressor required for installation.
2. 18" or larger diameter wheels required. Stock 17" & 18" wheels cannot be reinstalled. Stock 20" wheels can be used with up to a 305/60-20 tires.

2004-08 F-150 4WD IFS SYSTEM & UPPER STRUT MOUNTS

FORD






4" & 6" Systems

- High Clearance Crossmembers
- Differential Skid Plate Included
- Stainless Steel Brake Lines
- CNC Machined Steering Knuckles
- Rear Leaf Spring Option
- Upper Strut Spacers



2004-08 FORD F150 4WD WITH STRUT SPACER

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
2" Front / 0" Rear Upper Strut Mounts Kit #540H 84FK821	1	013200	Front Leveling Kit	55651 Rear Shock 982-24-651 FOX Rear Shocks (2 Req'd)	5 7
4" Front / 2" Rear IFS w/ Strut Spacer Rear Block Kit Kit #576H 23FK9891 	1 1 1 1 1 2	023630 023631 023432 023633 013209 55828	Front Box Kit 1 of 4 Front Box Kit 2 of 4 Front Box Kit 3 of 4 Front Box Kit 4 of 4 Rear Block Kit Rear Shock	55312 Single Stabilizer Mounting Kit 55402 Single Stabilizer Cylinder (1 Req'd) 55367 Dual Stabilizer Mounting Kit 55402 Single Stabilizer Cylinder (2 Req'd) 982-24-828 FOX Rear Gas Shock (2 Req'd)	1 2 3 4 7
6" Front / 5" Rear IFS w/ Strut Spacer Block & Add-A-Leaf Kit #574H 33FK2802 	1 1 1 1 1 2	023630 023631 023632 023633 113219 013507 55760	Box Kit 1 of 4 Box Kit 2 of 4 Box Kit 3 of 4 Box Kit 4 of 4 Add-A-Leaf Rear Block Kit Rear Shock	55312 Single Stabilizer Mounting Kit 55402 Single Stabilizer Cylinder (1 Req'd) 55367 Dual Stabilizer Mounting Kit 55402 Single Stabilizer Cylinder (2 Req'd) 982-24-760 FOX Rear Gas Shock (2 Req'd) 123609 Rear Driveshaft Spacer	1 2 3 6 7
6" Front / 5" Rear IFS w/ Strut Spacer Rear Leaf Springs Kit #575H 92FK6552 	1 1 1 1 2 1 2	023630 023631 023632 023633 003509 013508 55760	Box Kit 1 of 4 Box Kit 2 of 4 Box Kit 3 of 4 Box Kit 4 of 4 Rear Leaf Spring Rear Box Kit Rear Shock		

Note

1. Supercrew models with 4' bed do not require the add-a-leaf 113219.
2. All wheel drive models will require front driveshaft modification.
3. Stock 17's will not fit back on vehicle. Stock 18's & 20's do fit with stock tires.
4. Rear leaf springs 003509 may be used by removing the factory block.

5. This system also fits 2WD models.
6. Although unusual, a 123609 rear driveshaft spacer may be required.
7. Will not fit HD models (7 lug).

2004-08 F-150 4WD IFS SYSTEM WITH REPLACEMENT STRUTS

FORD

Vehicle shown with 37x13.50x17 FC II tires and Eagle 187 Series wheels



- CNC machined steering knuckles maintain factory steering angles
- One piece front and rear crossmember for increased rigidity
- Front differential skid plate and lateral compression struts included for off-road protection
- Front stainless steel Kevlar lined brake lines included
- No track width change



8" system shown with optional rear gas shocks

2004-2008 FORD F150 4WD WITH REPLACEMENT STRUT

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes	
6" Front / 5.5" Rear IFS System w/strut Block & Add-A-Leaf Kit #570H 16FK7852	1	023610	Front Box Kit 1 of 4	55338	Single Steering Stabilizer Mount Single Stabilizer Cylinder (1 req'd) Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder (2 req'd) 982-24-760 FOX Rear Gas Shock (2 req'd)	1 3 4 5 6
	1	023611	Front Box Kit 2 of 4	55402		
	1	023612	Front Box Kit 3 of 4	55339		
	1	023615	Front Box Kit 4 of 4	55402		
	1	113219	Add-A-Leaf Kit			
	1	013507	Rear Block Kit			
	1	98162	Front Strut Kit			
6" Front / 5.5" Rear IFS System w/strut Rear Leaf Springs Kit #571H 75FK1603	1	023610	Front Box Kit 1 of 4	55338	Single Steering Stabilizer Mount Single Stabilizer Cylinder (1 req'd) Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder (2 req'd) 982-24-760 FOX Rear Gas Shock (2 req'd)	3 4 5 6
	1	023611	Front Box Kit 2 of 4	55402		
	1	023612	Front Box Kit 3 of 4	55339		
	1	023615	Front Box Kit 4 of 4	55402		
	2	003509	Rear Leaf Spring			
	1	013508	Rear Box Kit			
	2	98162	Front Strut Kit			
8" Front / 5.5" Rear IFS System w/ Strut Block & Add-a-leaf Kit #568H 88JK5862	1	023610	Front Box Kit 1 of 4	55338	Single Stabilizer Mounting Kit Single Stabilizer Cylinder(1 req'd) Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder(2 req'd) 982-24-760 FOX Rear Gas Shock (2 req'd) 123609 Rear Driveshaft Spacer	3 4 5 6
	1	023611	Front Box Kit 2 of 4	55402		
	1	023612	Front Box Kit 3 of 4	55339		
	1	023615	Front Box Kit 4 of 4	55402		
	1	113219	Rear Add-a-Leaf			
	1	013507	Rear Block Kit			
	2	98180	Front Strut Kit			
8" Front / 5.5" Rear IFS System w/ Strut Leaf Spring Kit #569H 48JK9513	1	023610	Front Box Kit 1 of 4		3 4 5 6	
	1	023611	Front Box Kit 2 of 4			
	1	023612	Front Box Kit 3 of 4			
	1	023615	Front Box Kit 4 of 4			
	2	003509	Rear Leaf Spring			
	1	013508	Rear Box Kit			
	2	98180	Front Strut Kit			

Notes

1. Supercrew models with 4' bed do not require the add-a-leaf 113219.
2. This system also fits 2WD models.
3. All wheel drive models may require driveshaft modification.
4. Stock 17's will not fit back on vehicle. Stock 18's & 20's do fit with stock tires.
5. Although unusual, a rear driveshaft spacer 123609 may be required.
6. Will not fit HD models (7-lug).



1997-03 F-150 IFS SYSTEM



FORD

6" Kit Features

- Complete bolt on system – no welding required
- No drive shaft replacement required
- CNC machined steering knuckles maintain factory steering geometry
- Torsion bar drop brackets with the BDS logo
- Longer front sway bar links included
- Heavy-duty, one-piece front and rear main crossmembers

1997-2003 FORD F-150 PICKUP 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
6" Front / 5.5" Rear Front Bracket Kit Rear Blocks & Add-A-Leaf Kit #513H 34FK6202	1	023600	Front Box Kit 1 of 4	55412 Single Steering Stabilizer PSL750 4x4 Posi-Lok™ (page 103) 982-24-804 FOX Front Gas Shock (2 req'd) 982-24-860 FOX Rear Gas Shock (2 req'd)	1
	1	023601	Front Box Kit 2 of 4		
	1	023602	Front Box Kit 3 of 4		
	1	023603	Front Box Kit 4 of 4		
	1	013559	Rear Box Kit		
	2	55804	Front Shock		
6" Front / 5.5" Rear Front Bracket Kit Rear Leaf Springs Kit #514H 14FK4642	1	023600	Front Box Kit 1 of 4		
	1	023601	Front Box Kit 2 of 4		
	1	023602	Front Box Kit 3 of 4		
	1	023603	Front Box Kit 4 of 4		
	2	003559	Rear Leaf Spring		
	1	013509	Rear Box Kit		
	2	55804	Front Shock		
	2	55860	Rear Shock		



Note

1. Special tool required to load and unload the torsion bars.

ACCESSORIES



1980-96 F-100, F-150 Pickup PRO-RIDE SYSTEM

FORD



6" Pro-Ride Radius Arm Suspension System with Blocks & Add-A-Leafs



6" Pro-Ride Standard Suspension System w/ Blocks & Add-A-Leafs

- Pro-Ride coils available in 2", 4", 6" heights over stock for regular and extended cab vehicles
- Extended radius arm kit, includes 36" long extended radius arms to enhance steering angles and insure proper formed tire clearance, plus fully gusseted tubular side plates allow 10" of front wheel travel
- Front box kit used with 4" or 6" coils makes it easy to upgrade from 4" to 6" and includes: pitman arm to correct steering angles, axle pivot brackets that are "dual drilled" for 4" or 6" lifts, and radius arm drop brackets to restore OE caster
- Optional 2", 4" and 6" Glide-Ride rear springs available

1980-1996 FORD F-100, F-150 4WD WITH POWER STEERING

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes				
1-2" Front / 0" Rear	1	033201	Coil Spring Kit	Page 111 55800	Steering Stabilizers Front Auxiliary Shock (2 req'd)	1 2 4			
Front Coils	2	129100	Alignment Cam						
Kit #359H	2	55810	Front Standard Shock						
57FK024	2	55620	Rear Shock						
1-2" Front / 2" Rear	1	033201	Coil Spring Kit	Page 111 55820 123401 129000 129100	Steering Stabilizers Front Auxiliary Shock (2 req'd) Anti-Sway Bar Drop Kit Bump Stop Extension Kit Alignment Cam (2 req'd)	1 5 6			
Front Coils	2	129100	Alignment Cam						
Rear Leaf Springs	2	003208	Rear Leaf Spring						
Kit #383H	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt						
22FK519	2	55810	Front Standard Shock						
	2	55660	Rear Shock						
4" Front / 2" Rear Standard Kit	1	033401	Coil Spring Kit (Standard Cab) or	Page 111 55820 123401 129000 129100	Steering Stabilizers Front Auxiliary Shock (2 req'd) Anti-Sway Bar Drop Kit Bump Stop Extension Kit Alignment Cam (2 req'd)	1 5 6			
	1	033404	Coil Spring Kit (Extended Cab)						
Rear Leaf Springs	1	013001	Front Box Kit - Standard						
STD Cab Kit #500H	2	003208	Rear Leaf Spring						
EXT Cab Kit#384H	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt						
85FK1521	2	55800	Front Shock						
	2	55660	Rear Shock						
4" Front / 2" Rear Radius Arm Kit	1	033401	Coil Spring Kit (Standard Cab) or				Page 111 55820 123401 129000 129100	Steering Stabilizers Front Auxiliary Shock (2 req'd) Anti-Sway Bar Drop Kit Bump Stop Extension Kit Alignment Cam (2 req'd)	1 5 6
	1	033404	Coil Spring Kit (Extended Cab)						
Rear Leaf Springs	1	013003	Front Box Kit - Radius Arm Kit						
STD Cab Kit #529H	2	003208	Rear Leaf Spring						
EXT Cab Kit #385H	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt						
26FK5661	2	55800	Front Shock						
	2	55660	Rear Shock						
4" Front / 2" Rear Standard Kit	1	033401	Coil Spring Kit (Standard Cab) or	Page 111 55820 123401 063309 129000 129100	Steering Stabilizers Front Auxiliary Shock (2 req'd) Anti-Sway Bar Drop Kit Rear 3" Block Kit Bump Stop Extension Kit Alignment Cam (2 req'd)	1 5			
	1	033404	Coil Spring Kit (Extended Cab)						
Rear 2" Block Kit	1	013001	Front Box Kit - Standard						
STD Cab Kit #501H	1	063209	Rear 2" Block Kit						
EXT Cab Kit#386H	2	55800	Front Shock						
66FK328	2	55660	Rear Shock						
4" Front / 2" Rear Radius Arm Kit	1	033401	Coil Spring Kit (Standard Cab) or				Page 111 55820 123401 129000 129100	Steering Stabilizers Front Auxiliary Shock (2 req'd) Anti-Sway Bar Drop Kit Rear 3" Block Kit Bump Stop Extension Kit Alignment Cam (2 req'd)	1 5
	1	033404	Coil Spring Kit (Extended Cab)						
Rear 2" Block Kit	1	013003	Front Box Kit - Radius Arm Kit						
STD Cab Kit #502H	1	063209	Rear 2" Block Kit						
EXT Cab Kit #387H	2	55800	Front Shock						
07FK7321	2	55660	Rear Shock						
4" Front / 2" Rear Standard Kit	1	033401	Coil Spring Kit (Standard Cab) or	Page 111 55820 123401 129000 129100	Steering Stabilizers Front Auxiliary Shock (2 req'd) Anti-Sway Bar Drop Kit Bump Stop Extension Kit Alignment Cam (2 req'd)	1 5			
	1	033404	Coil Spring Kit (Extended Cab)						
Rear Add-A-Leafs	1	013001	Front Box Kit - Standard						
STD Cab Kit #503H	1	113209	Dual Add-A-Leafs						
EXT Cab Kit #388H	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt						
70FK049	2	55800	Front Shock						
	2	55660	Rear Shock						
4" Front / 2" Rear Radius Arm Kit	1	033401	Coil Spring Kit (Standard Cab) or				Page 111 55820 123401 129000 129100	Steering Stabilizers Front Auxiliary Shock (2 req'd) Anti-Sway Bar Drop Kit Bump Stop Extension Kit Alignment Cam (2 req'd)	1 5
	1	033404	Coil Spring Kit (Extended Cab)						
Rear Add-A-Leafs	1	013003	Front Box Kit - Radius Arm Kit						
STD Cab Kit #504H	1	113209	Dual Add-A-Leafs						
EXT Cab Kit #389H	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt						
11FK4531	2	55800	Front Shock						
	2	55660	Rear Shock						

See Notes▶

continued▶

1980-96 F-100, F-150 Pickup PRO-RIDE SYSTEM

FORD

1980-1996 FORD F-100, F-150 4WD STANDARD CAB WITH POWER STEERING (continued)

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes	
4" Front / 4" Rear Standard Kit Rear Leaf Springs STD Cab Kit #505H EXT Cab Kit #390H 45FK1521	1	033401	Coil Spring Kit (Standard Cab) or	Page 111	Steering Stabilizers	1
	1	033404	Coil Spring Kit (Extended Cab)	55820	Front Auxiliary Shock (2 req'd)	5
	1	013001	Front Box Kit - Standard	123401	Anti-Sway Bar Drop Kit	
	2	003408	Rear Leaf Spring	129000	Bump Stop Extension Kit	
	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt	129100	Alignment Cam (2 req'd)	
	2	55800	Front Shock			
4" Front / 4" Rear Radius Arm Kit Rear Leaf Springs STD Cab Kit #506H EXT Cab Kit #391H 85FK8661	1	033401	Coil Spring Kit (Standard Cab) or	Page 111	Steering Stabilizers	1
	1	033404	Coil Spring Kit (Extended Cab)	55820	Front Auxiliary Shock (2 req'd)	5
	1	013003	Front Box Kit - Radius Arm Kit	123401	Anti-Sway Bar Drop Kit	6
	2	003408	Rear Leaf Spring	129000	Bump Stop Extension Kit	
	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt	129100	Alignment Cam (2 req'd)	
	2	55800	Front Shock			
6" Front / 4" Rear Standard Kit Rear 4" Block Kit STD Cab Kit #507H EXT Cab Kit #392H 16FK248	1	033601	Coil Spring Kit (Standard Cab) or	Page 111	Steering Stabilizers	1
	1	033604	Coil Spring Kit (Extended Cab)	55819	Front Auxiliary Shock (2 req'd)	5
	1	013001	Front Box Kit - Standard	123401	Anti-Sway Bar Drop Kit	
	1	063409	Rear 4" Block Kit	129000	Bump Stop Extension Kit	
	2	55820	Front Shock	129100	Alignment Cam (2 req'd)	
	2	55660	Rear Shock			
6" Front / 4" Rear Radius Arm Kit Rear 4" Block Kit STD Cab Kit #508H EXT Cab Kit #393H 56FK6521	1	033601	Coil Spring Kit (Standard Cab) or	Page 111	Steering Stabilizers	1
	1	033604	Coil Spring Kit (Extended Cab)	55819	Front Auxiliary Shock (2 req'd)	5
	1	013003	Front Box Kit - Radius Arm Kit	123401	Anti-Sway Bar Drop Kit	
	1	063409	Rear 4" Block Kit	129000	Bump Stop Extension Kit	
	2	55820	Front Shock	129100	Alignment Cam (2 req'd)	
	2	55660	Rear Shock			
6" Front / 4" Rear Standard Kit Rear 2" Block & Dual Add-A-Leaf Kit STD Cab Kit #509H EXT Cab Kit #394H 58FK869	1	033601	Coil Spring Kit (Standard Cab) or	Page 111	Steering Stabilizers	1
	1	033604	Coil Spring Kit (Extended Cab)	55819	Front Auxiliary Shock (2 req'd)	5
	1	013001	Front Box Kit - Standard	123401	Anti-Sway Bar Drop Kit	
	1	063209	Rear 2" Block Kit	063309	Rear 3" Block Kit	
	1	113209	Dual Add-A-Leaf Kit	129000	Bump Stop Extension Kit	
	2	55820	Front Shock	129100	Alignment Cam (2 req'd)	
6" Front / 4" Rear Radius Arm Kit Rear 2" Block & Dual Add-A-Leaf Kit STD Cab Kit #510H EXT Cab Kit #395H 98FK2831	1	033601	Coil Spring Kit (Standard Cab) or	Page 111	Steering Stabilizers	1
	1	033604	Coil Spring Kit (Extended Cab)	55819	Front Auxiliary Shock (2 req'd)	5
	1	013003	Front Box Kit - Radius Arm Kit	123401	Anti-Sway Bar Drop Kit	
	1	063209	Rear 2" Block Kit	063309	Rear 3" Block Kit	
	1	113209	Dual Add-A-Leaf Kit	129000	Bump Stop Extension Kit	
	2	55820	Front Shock	129100	Alignment Cam (2 req'd)	
6" Front / 6" Rear Standard Kit Rear Leaf Springs STD Cab Kit #511H EXT Cab Kit #396H 09FK9821	1	033601	Coil Spring Kit (Standard Cab) or	Page 111	Steering Stabilizers	1
	1	033604	Coil Spring Kit (Extended Cab)	55819	Front Auxiliary Shock (2 req'd)	5
	1	013001	Front Box Kit - Standard	123401	Anti-Sway Bar Drop Kit	6
	2	003608	Rear Leaf Spring	129000	Bump Stop Extension Kit	
	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt	129100	Alignment Cam (2 req'd)	
	2	55820	Front Shock			
6" Front / 6" Rear Radius Arm Kit Rear Leaf Springs STD Cab Kit #512H EXT Cab Kit #397H 49FK3071	1	033601	Coil Spring Kit (Standard Cab) or	Page 111	Steering Stabilizers	1
	1	033604	Coil Spring Kit (Extended Cab)	55819	Front Auxiliary Shock (2 req'd)	5
	1	013003	Front Box Kit - Radius Arm Kit	123401	Anti-Sway Bar Drop Kit	6
	2	003608	Rear Leaf Spring	129000	Bump Stop Extension Kit	
	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt	129100	Alignment Cam (2 req'd)	
	2	55820	Front Shock			
2	55660	Rear Shock				

Notes

1. Front end alignment required. Alignment cams may be required. See page 118.
2. SuperCab models may not achieve stated lift and may not be alignable.
4. If OE alignment bushing in the upper ball joint are more than 1 degree then 2" coils should not be used.
5. #123401 recommended if equipped with a front anti-sway bar. Ford produced 3 different styles of sway bar systems between 1980 and 1996. In extremely rare cases, modification may be required.
6. Extended front brake lines required.



1980-96 F-100, F-150 2WD Pickup PRO-RIDE SYSTEM

1980-1996 FORD F-100, F-150 2WD PICKUP with Power Steering

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
1-2" Front / 0" Rear	1	033201	Coil Spring Kit	Page 111 Steering Stabilizers	1
Front Coils	2	129102	Alignment Cam		2
Kit #380H	2	55810	Front Shock		4
75FK024	2	55620	Rear Shock		
4" Front / 2" Rear	1	033401	Coil Spring Kit (Standard Cab) or	Page 111 Steering Stabilizers 123401 Anti-Sway Bar Drop Kit 129000 Bump Stop Extension Kit Page 118 Alignment Cam (2 req'd) 119157 Long Rear Add-a-leaf	1
Front Coils & Brackets	1	033404	Coil Spring Kit (Extended Cab)		3
Rear Add-A-Leafs	1	013001	Front Box Kit		5
STD Cab Kit #398H	1	119158	Short Rear Add-A-Leafs		
EXT Cab Kit #381H	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolt		
89FK848	2	55800	Front Shock		
	2	55650	Rear Shock		
6" Front / 4" Rear	1	033601	Coil Spring Kit (Standard Cab) or	Page 111 Steering Stabilizers 123401 Anti-Sway Bar Drop Kit 129000 Bump Stop Extension Kit 063309 Rear 3" Block Kit Page 118 Alignment Cam (2 req'd) 119157 Long Rear Add-a-leaf	1
Front Coils & Brackets	1	033604	Coil Spring Kit (Extended Cab)		3
Rear 2" Block Kit	1	013001	Front Box Kit		5
Rear Add-A-Leafs	1	063209	Rear 2" Block Kit		6
STD Cab Kit #399H	1	119158	Short Rear Add-A-Leafs		
EXT Cab Kit #382H	2	55820	Front Shock		
67FK088	2	55650	Rear Shock		

Notes

1. Front end alignment required. Alignment cams may be required. See page 118.
2. SuperCab models may not achieve stated lift and may not be alignable.
3. U-bolts in 2WD rear kits will need to be shortened.
4. If OE alignment bushings in the upper ball joint are more than 1 degree then 2" coils should not be used.
5. #123401 recommended if equipped with a front anti-sway bar. Ford produced 3 different styles of sway bar systems between 1980 and 1996. In extremely rare cases, modification may be required.
6. Extended front brake lines required

#123006 Radius Arm Upgrade Kit

- Includes extended radius arms and mounting brackets that can be added to existing 4" or 6" BDS Suspension systems

23FK127



1973-79 F-100, F-150 Pickup PRO-RIDE SYSTEM



6" Pro-Ride Suspension System With Rear Blocks & Add-A-Leafs

- Pro-Ride coils are black powder coated for long life
- Radius arm drop brackets restore OE caster and are gusseted for superior strength
- Front box kit can be used with 4" or 6" system making it easy to upgrade from 4" to 6"
- Track relocation bracket allows full travel and correct axle position
- Optional 4" and 6" Glide-Ride rear springs available



FORD

1973-1979 FORD F-100, F-150 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
4" Front / 3" Rear Front Coils & Brackets Rear 3" Block Kit '73-'76 Kit #370H '77-'79 Kit #371H 86FK146	1 1 1 1 2 2 2	033403 013002 063309 123001 55820 55875 55850	Coil Spring Kit Radius Arm Drop Kit Rear 3" Block Kit Track Bar Relocation Kit Front Standard Shock (77-79) <i>or</i> Front Shock (1973-76) Rear Shock (1973-79)	Page 111 Steering Stabilizers 55819 Front Auxiliary Shock (1977-79) 083402 78-79 Pitman Arm (PS) 129000 Bump Stop Extension Kit 063209 Rear 2" Block Kit 063409 Rear 4" Block Kit	1 2 3
4" Front / 3.5" Rear Front Coils & Brackets Rear Add-A-Leafs & Rear 2" Block Kit '77-'79 Kit #372H '73-'76 Kit #373H 96FK319	1 1 1 1 1 2 2 2	033403 013002 063209 113208 123001 55820 55875 55850	Coil Spring Kit Radius Arm Drop Kit Rear 2" Block Kit Add-A-Leaf Kit Track Bar Relocation Kit Front Standard Shock (77-79) <i>or</i> Front Shock (1973-76) Rear Shock (1973-79)		
4" Front / 4" Rear Front Coils & Brackets Rear Leaf Springs '73-'76 Kit #374H '77-'79 Kit #375H 33FK0601	1 1 1 2 4 2 2 2	033403 013002 123001 003408 040051 55820 55875 55850	Coil Spring Kit Radius Arm Drop Kit Track Bar Relocation Kit Rear Leaf Spring 9/16 x 3-1/4 x 10" Rd U-Bolts Front Standard Shock (77-79) <i>or</i> Front Shock (1973-76) Rear Shock (1973-79)		
6" Front / 5.5" Rear Front Coils & Brackets Rear 4" Block Kit & Add-A-Leafs '73-'76 Kit #376H '77-'79 Kit #377H 69FK467	1 1 1 1 1 2 2 2	033603 013002 063409 113208 123001 55850 55877 55860	Coil Spring Kit Radius Arm Drop Kit Rear 4" Block Kit Add-A-Leaf Kit Track Bar Relocation Kit Front Standard Shock (77-79) <i>or</i> Front Shock (1973-76) Rear Shock (1973-79)	Page 111 Steering Stabilizers 55860 Front Auxiliary Shock (1977-79) 083402 78-79 Pitman Arm (PS)	1 2 3
6" Front / 5.5" Rear Front Coils & Brackets Rear Leaf Springs '73-'76 Kit #378H '77-'79 Kit #379H 10FK8211	1 1 2 4 1 2 2 2	033603 013002 003608 040051 123001 55850 55877 55860	Coil Spring Kit Radius Arm Drop Kit Rear Leaf Spring 9/16 x 3-1/4 x 10" Rd U-Bolts Track Bar Relocation Kit Front Standard Shock (77-79) <i>or</i> Front Shock (1973-76) Rear Shock (1973-79)		

Notes

1. Alignment "C" bushings may be required.
2. #003408 and #003608 come with OE style bushings installed.
3. Add two front auxiliary shocks if the vehicle is equipped with factory dual mounts.

1980-96 Bronco PRO-RIDE SYSTEM

- Pro-Ride coils available in 2", 4", 6" heights over stock
- Extended radius arm kit, includes 36" long extended radius arms to enhance steering angles and insure proper formed tire clearance, plus fully gusseted tubular side plates allow 10" of front wheel travel
- Front box kit used with 4" or 6" coils makes it easy to upgrade from 4" to 6" and includes: pitman arm to correct steering angles, axle pivot brackets that are "dual drilled" for 4" or 6" lifts, and radius arm drop brackets to restore OE caster
- Radius arm upgrade kit #123006 includes extended radius arms and mounting brackets that can be added to existing 4" or 6" BDS Suspension Systems (See Page 48)
- Optional 4" and 6" rear Glide-Ride springs available

1980-1996 FORD BRONCO 4WD WITH POWER STEERING						
Lift & Method	Qty	Part#	Description	Optional Accessories		Notes
1"-2" Front / 0" Rear Front Coils Kit #359H 57FK024	1	033201	Coil Spring Kit	Page 111 55800	Steering Stabilizers Front Auxiliary Shock	1 2 5
	2	129100	Alignment Cam			
	2	55810	Front Standard Shock			
	2	55620	Rear Shock			
4" Front / 4" Rear Front Coils & Brackets Rear 4" Block Kit STD Kit #360H Radius Arm Kit #361H STD 45FK938 Radius Arm 85FK6521	1	033401	Coil Spring Kit	Page 111 55820 123401 129000 129100 123411	Steering Stabilizers Front Auxiliary Shock Anti-Sway Bar Drop Kit Bump Stop Extension Kit Alignment Cam (2 Req'd) Rear Sway Bar Drop	1 3 5
	1	013001	Front Box Kit or			
	1	013003	Extended Radius Arm Kit			
	1	063409	Rear 4" Block Kit			
	2	55800	Front Standard Shock			
	2	55650	Rear Shock			
4" Front / 4" Rear Front Coils & Brackets Rear Add-A-Leafs Rear 2" Block Kit STD Kit #362H Radius Arm Kit #363H STD 09FK409 Radius Arm 49FK1231	1	033401	Coil Spring Kit			1 3 5
	1	013001	Front Box Kit or			
	1	013003	Extended Radius Arm Kit			
	1	113208	Add-A-Leaf			
	1	063209	Rear 2" Block Kit			
	2	55800	Front Standard Shock			
4" Front / 4" Rear Front Coils & Brackets Rear Leaf Springs STD Kit #364H Radius Arm Kit #365H STD 60FK1521 Radius Arm 01FK8661	1	033401	Coil Spring Kit			1 3 4 5
	1	013001	Front Box Kit or			
	1	013003	Extended Radius Arm Kit			
	2	003208	Rear Leaf Spring			
	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolts			
	2	55800	Front Standard Shock			
6" Front / 6" Rear Front Coils & Brackets Rear 3" Block Kit & Dual Add-A-Leafs STD Kit #366H Radius Arm Kit #367H STD 80FK189 Radius Arm 21FK5931	1	033601	Coil Spring Kit	Page 111 55819 123401 129000 129100 123411	Steering Stabilizers Front Auxiliary Shock Anti-Sway Bar Drop Kit Bump Stop Extension Kit Alignment Cam (2 Req'd) Rear Sway Bar Drop	1 3 4 5 6
	1	013001	Front Box Kit or			
	1	013003	Extended Radius Arm Kit			
	1	063309	Rear 3" Block Kit			
	1	113209	Dual Add-A-Leafs			
	2	55820	Front Standard Shock			
6" Front / 6" Rear Front Coils & Brackets Rear Leaf Springs STD Kit #368H Radius Arm Kit #369H STD 16FK4521 Radius Arm 56FK8661	1	033601	Coil Spring Kit			1 3 4 5 6
	1	013001	Front Box Kit or			
	1	013003	Extended Radius Arm Kit			
	2	003408	Rear Leaf Spring			
	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolts			
	2	55820	Front Standard Shock			
2	55650	Rear Shock				



Notes

1. Front end alignment required. Alignment cams may be required. See page 118.
2. If OE alignment bushings in the upper ball joint are more than 1 degree, then 2" coils should not be used.
3. #123401 recommended if equipped with a front anti-sway bar. Ford produced 3 different styles of sway bar systems between 1980 and 1996. In extremely rare cases, modification may be required.
4. #003208, #003408 and #003608 come with OE style bushings installed.
5. Add two front auxiliary shocks if the vehicle is equipped with factory dual mounts.
6. Extended brake lines required.



6" Pro-Ride Radius Arm Suspension System With Dual Add-A-Leafs & Blocks

1978-79 Bronco PRO-RIDE SYSTEM

- Pro-Ride coils are black powder coated for long life
- Radius arm drop brackets restore OE caster and are gusseted for superior strength
- Front box kit can be used with 4" or 6" system making it easy to upgrade from 4" to 6"
- Track bar relocation bracket allows full travel and correct axle position
- Optional 4" and 6" Glide-Ride rear springs available



6" Pro-Ride Suspension System With Rear Blocks & Add-A-Leafs

FORD

1978-1979 FORD BRONCO 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
4" Front / 4" Rear	1	033403	Coil Spring Kit	Page 111	1
Front Coils & Brackets	1	013002	Radius Arm Drop Kit	55850	2
Rear 4" Block Kit	1	063409	Rear 4" Block Kit	083402	
w/ std shocks Kit #519H	1	123001	Track Bar Relocation Kit	129000	78-79 Pitman Arm (PS)
w/ stag shocks Kit #520H	2	55820	Front Standard Shock or	063309	Bump Stop Extension Kit
33FK846	1	55850	Front Driver Side w/ Staggered Mounts		Rear 3" Block Kit
	1	55820	Front Passenger Side w/ Staggered Mounts		
	2	55650	Rear Shock		
4" Front / 3.5" Rear	1	033403	Coil Spring Kit		
Front Coils & Brackets	1	013002	Radius Arm Drop Kit		
Rear Add-A-Leafs &	1	063209	Rear 2" Block Kit		
Rear 2" Block Kit	1	113208	Add-A-Leaf Kit		
w/ std shocks Kit #521H	1	123001	Track Bar Relocation Kit		
w/ stag shocks Kit #522H	2	55820	Front Standard Shock or		
96FK317	1	55850	Front Driver Side w/ Staggered Mounts		
	1	55820	Front Passenger Side w/ Staggered Mounts		
	2	55650	Rear Shock		
4" Front / 4" Rear	1	033403	Coil Spring Kit		
Front Coils & Brackets	1	013002	Radius Arm Drop Kit		
Rear Leaf Springs	1	123001	Track Bar Relocation Kit		
w/ std shocks Kit #523H	2	003208	Rear Leaf Spring		
w/ stag shocks Kit #524H	4	040051	9/16 x 3-1/4 x 10" Rear U-Bolts		
73FK7501	2	55820	Front Standard Shock or		
	1	55850	Front Driver Side w/ Staggered Mounts		
	1	55820	Front Passenger Side w/ Staggered Mounts		
	2	55650	Rear Shock		
6" Front / 5.5" Rear	1	033603	Coil Spring Kit	Page 111	1
Front Coils & Brackets	1	013002	Radius Arm Drop Kit	55860	2
Rear 4" Block Kit &	1	063409	Rear 4" Block Kit	083402	
Rear Add-A-Leafs	1	113208	Add-A-Leaf Kit	129000	78-79 Pitman Arm (PS)
w/ std shocks Kit #525H	1	123001	Track Bar Relocation Kit		Bump Stop Extension Kit
w/ stag shocks Kit #526H	2	55850	Front Standard Shock or		
69FK467	1	55860	Front Driver Side w/ Staggered Mounts		
	1	55850	Front Passenger Side w/ Staggered Mounts		
	2	55650	Rear Shock		
6" Front / 6" Rear	1	033603	Coil Spring Kit		
Front Coils & Brackets	1	013002	Radius Arm Drop Kit		
Rear Leaf Springs	1	123001	Track Bar Relocation Kit		
w/ std shocks Kit #527H	2	003408	Rear Leaf Spring		
w/ stag shocks Kit #528H	4	040051	9/16 x 3-1/4 x 10" Rd U-Bolts		
27FK2901	2	55850	Front Standard Shock or		
	1	55860	Front Driver Side w/ Staggered Mounts		
	1	55850	Front Passenger Side w/ Staggered Mounts		
	2	55650	Rear Shock		

Notes

1. Alignment "C" bushings may be required.
2. #003208, #003408 and #003608 are 3" wide and come with OE style bushings installed.

2008-12 F-250, F-350 Super Duty 4WD

PRO-RIDE SYSTEM

Standard Kit Features

- Pro-Ride coil springs are supplied that are capable of full coil bind as well as specifically designed springs for gas vs. diesel motors
- Heavy duty track bar relocation bracket is included to properly center the axle as well as match the steering angles created by the supplied drop pitman arm
- Radius arm drop brackets are included to restore the O.E. caster angles
- Sway bar drop brackets and bump stop extensions are included to insure proper function
- A new steering stabilizer (cylinder listed separately) is included to ensure proper steering control
- A hard line extension is supplied to properly lengthen the O.E. Brake lines
- These systems are available with either rear block kits or new Glide-Ride rear leaf springs

4-Link System Features

- Pro-Ride coil springs are supplied that are capable of full coil bind as well as specifically designed springs for gas vs. diesel motors
- Frame mounting bracket replaces OE radius arm bracket to increase ground clearance vs. a standard drop kit
- Less than 1 degree of caster change through wheel travel giving you better on and offroad control
- Massive 2.5" O.D., greasable, urethane control arm bushings
- 2" O.D. x 0.250" wall DOM tubing is used to make these extremely rugged control arms
- The heavy duty track bar relocation bracket is designed to match the steering angles of the supplied dropped pitman arm to maintain the factory steering geometry
- This system also includes bump stop extensions, brake line extensions, sway bar drops and a new steering stabilizer
- These systems are available with either rear block kits or new Glide-Ride rear leaf springs



Kit #558H



Kit #553H

2" Kit Features

- One piece lower coil mounts machined from 6061 Aluminum
- Lower mounts are bolted solid so there are no loose parts
- Box kit includes ball joint alignment cams to properly align the vehicle



Kit #541H



Vehicle shown with 8" system and 38x15.50x20 MTZ tires and Eagle 064 Series wheels

2011-12 Ford F250, F350 Super Duty Gas Only 4WD



FORD

2011-12 FORD F-250, F-350 SUPER DUTY GAS ONLY 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
1" Front/0" Rear Front Coil Mount Kit # 325H 67FK942	1	013101	Front Coil Mounts	982-24-710	FOX Front Gas Shock (2 req'd) FOX Rear Gas Shock (2 req'd)
	2	55710	Front Shock	982-24-660	
	2	55660	Rear Shock		
2" Front/0" Rear Front Coil Mount Kit # 326H 62FK503	1	013201	Front Coil Mounts		
	2	55710	Front Shock		
	2	55660	Rear Shock		
4" Front /3" Rear Standard Kit Front Coil & Bracket Kit Rear Block Kit Kit #578H 89FK8311	1	033412	Front Coil Springs	123402	Driveshaft Alignment Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Cylinder (2 req'd) Single Stabilizer Mounting Kit Single Stabilizer Cylinder or Single Stabilizer Cylinder Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013413	Front Box Kit	982-24-700	
	1	013519	Rear Block Kit	982-24-760	
	2	55700	Front Shock	55368	
	2	55760	Rear Shock	55415 95415	
4" Front / 3" Rear 4-Link System Front Coil & Bracket Kit Rear Block Kit Kit # 580H 62FK4691	1	033412	Front Coils Springs	55358	Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013010	4-Link Box 1 of 2	55405	
	1	013013	4-Link Box 2 of 2	95405	
	1	013519	Rear Block Kit	123023	
	2	55700	Front Shock	55759	
	2	55760	Rear Shock	982-24-759	
4" Front /3" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Spring Kit #582H 56FK2291	1	033412	Front Coil Springs	123402	Driveshaft Alignment Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Cylinder (2 req'd) Single Stabilizer Mounting Kit Single Stabilizer Cylinder or Single Stabilizer Cylinder Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013413	Front Box Kit	982-24-750	
	2	003619	Rear Leaf Spring	982-24-760	
	1	013409	Rear Box Kit	55368	
	2	55700	Front Shock	55415	
	2	55760	Rear Shock	95415	
4" Front / 3" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Spring Kit #583H 39FK7472	1	033412	Front Coils Springs	55358	Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013010	4-Link Box 1 of 2	55405	
	1	013013	4-Link Box 2 of 2	95405	
	2	003619	Rear Leaf Springs	123023	
	1	013409	Rear Box Kit	55769	
	2	55700	Front Shock	982-24-769	
6" Front /5" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Spring w/ 2" OE Block Kit #584H w/ 3-1/2" OE Block #585H 13FK2112	1	033612	Front Coil Springs	123402	Driveshaft Alignment Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Cylinder (2 req'd) Single Stabilizer Mounting Kit Single Stabilizer Cylinder or Single Stabilizer Cylinder Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013610	Front Box Kit	982-24-750	
	2	003619	Rear Leaf Spring	982-24-760	
	1	013608	Rear Box Kit - 2" Factory Block or Rear Box Kit - 3-1/2" Factory Block	55368	
	2	55750	Front Shock	55415	
	2	55760	Rear Shock	95415	
6" Front / 5" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Spring w/ 2" OE Block Kit #586H w/ 3-1/2" OE Block #587H 30FK2782	1	033612	Front Coils Springs	55358	Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013010	4-Link Box 1 of 2	55405	
	1	013014	4-Link Box 2 of 2	95405	
	2	003619	Rear Leaf Springs	123023	
	1	013608	Rear Box Kit - 2" Factory Block or Rear Box Kit - 3-1/2" Factory Block	55769	
	2	55750	Front Shock	982-24-769	
2	55760	Rear Shock			

8" System coming in June 2012 - check our website: www.bds-suspension.com

Notes:

1. Removal of factory block required. Net rear lift height will vary depending on height of factory block, but will result in a level stance.
2. Front exhaust modification may be required to clear front drive shaft.
3. If equipped with 2-piece driveshaft, a driveshaft alignment kit may be required.
4. Although extremely rare, front driveline vibration may occur.

2011-12 F-250, F-350 Super Duty 4WD Diesel

2011-12 FORD F-250, F-350 SUPER DUTY DIESEL ONLY 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
1" Front/0" Rear Front Coil Mount Kit # 325H 67FK942	1	013101	Front Coil Mounts	982-24-710	FOX Front Gas Shock (2 req'd) FOX Rear Gas Shock (2 req'd)
	2	55710	Front Shock	982-24-660	
	2	55660	Rear Shock		
2" Front/0" Rear Front Coil Mount Kit # 326H 62FK503	1	013201	Front Coil Mounts		
	2	55710	Front Shock		
	2	55660	Rear Shock		
4" Front /3" Rear Standard Kit Front Coil & Bracket Kit Rear Block Kit #588H 59FK5311	1	033411	Front Coil Springs	123402	Driveshaft Alignment Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Cylinder (2 req'd) Single Stabilizer Mounting Kit Single Stabilizer Cylinder or Single Stabilizer Cylinder Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013413	Front Box Kit	982-24-700	
	1	013519	Rear Block Kit	982-24-760	
	2	55700	Front Shock	55368	
	2	55760	Rear Shock	55415 95415	
4" Front / 3" Rear 4-Link System Front Coil & Bracket Kit Rear Block Kit #590H 32FK1691	1	033411	Front Coils Springs	55358	Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013010	4-Link Box 1 of 2	55405	
	1	013013	4-Link Box 2 of 2	95405	
	1	013519	Rear Block Kit	123023	
	2	55700	Front Shock	55759	
4" Front /3" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Spring Kit #592H 26FK9191	1	033411	Front Coil Springs	982-24-759	
	1	013413	Front Box Kit		
	2	003619	Rear Leaf Spring		
	1	013409	Rear Box Kit		
	2	55700	Front Shock		
4" Front / 3" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Spring Kit #593H 09FK4472	1	033411	Front Coils Springs		
	1	013010	4-Link Box 1 of 2		
	1	013013	4-Link Box 2 of 2		
	2	003619	Rear Leaf Springs		
	1	013409	Rear Box Kit		
6" Front /5" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Spring w/ 2" OE Block Kit #594H w/ 3-1/2" OE Block #595H 82FK9012	1	033611	Front Coil Springs	123402	Driveshaft Alignment Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Cylinder (2 req'd) Single Stabilizer Mounting Kit Single Stabilizer Cylinder or Single Stabilizer Cylinder Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013610	Front Box Kit	982-24-750	
	2	003619	Rear Leaf Spring	982-24-760	
	1	013608	Rear Box Kit - 2" Factory Block or Rear Box Kit - 3-1/2" Factory Block	55368	
	2	55750	Front Shock	55415 95415	
6" Front / 5" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Spring w/ 2" OE Block Kit # 596H w/ 3-1/2" OE Block # 597H 00FK9682	1	033611	Front Coils Springs	55358	Dual Stabilizer Mounting Kit Dual Stabilizer Cylinder or Dual Stabilizer Cylinder Front Dual Shock Mounting Kit Front Shocks For Hoop (4 req'd) FOX Dual Gas Cylinder (4 req'd)
	1	013010	4-Link Box 1 of 2	55405	
	1	013014	4-Link Box 2 of 2	95405	
	2	003619	Rear Leaf Springs	123023	
	1	013608	Rear Box Kit - 2" Factory Block or Rear Box Kit - 3-1/2" Factory Block	55769	
2	55750	Front Shock	982-24-769		
2	55760	Rear Shock			

8" System coming in June 2012 - check our website: www.bds-suspension.com

Notes:

1. Removal of factory block required. Net rear lift height will vary depending on height of factory block, but will result in a level stance.
2. Front exhaust modification may be required to clear front drive shaft.
3. If equipped with 2-piece driveshaft, a driveshaft alignment kit may be required.
4. Although extremely rare, front driveline vibration may occur.



2008-10 Ford F250, F350 Super Duty Gas Only 4WD



FORD

2008-10 FORD F-250, F-350 SUPER DUTY GAS ONLY 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes		
1" Front / 0" Rear Front Coil Mount Kit #325H 67FK942	1	013101	Front Coil Mounts	982-24-710 FOX Front Gas Shock (2 req'd)			
	2	55710	Front Shock	982-24-660 FOX Rear Gas Shock (2 req'd)			
	2	55660	Rear Shock				
2" Front / 0" Rear Front Coil Mount Kit #326H 62FK503	1	013201	Front Coil Mounts				
	2	55710	Front Shock				
	2	55660	Rear Shock				
4" Front / 3" Rear Standard Kit Front Coil & Bracket Kit Rear Block Kit w/o top ovlid Kit #542H w/ top ovlid Kit #543H 58FK4021	1	033412	Front Coil Springs (Gas)	123402 Driveshaft Alignment Kit	2 4 7		
	1	013412	Front Box Kit	55358 Dual Stabilizer Mounting Kit			
	1	013519	Rear Block Kit w/o top overload or	55405 Dual Stabilizer Cylinder (2 req'd) or			
	1	013518	Rear Block Kit w/ top overload	95405 Dual Stabilizer Cylinder (2 req'd)			
	1	55415	Stabilizer Cylinder	982-24-700 FOX Front Gas Shock (2 req'd)			
	2	55700	Front Shock	982-24-760 FOX Rear Gas Shock (2 req'd)			
	2	55760	Rear Shock	95415 Stabilizer Cylinder			
	1	033412	Front Coil Springs (Gas)	123023 Front Dual Shock Hoop			
	1	013010	4-Link Kit Box 1 of 2	55759 Front Shocks For Hoop (4 req'd) or			
	1	013012	4-Link Kit Box 2 of 2	982-24-759 FOX Dual Gas Cylinder (4 req'd)			
4" Front / 3" Rear 4-Link System Front Coil & Bracket Kit Rear Block Kit w/o top ovlid Kit #544H w/ top ovlid Kit #545H 31FK0302	1	033412	Front Coil Springs (Gas)				
	1	013010	4-Link Kit Box 1 of 2				
	1	013012	4-Link Kit Box 2 of 2				
	1	013519	Rear Block Kit w/o top overload or				
	1	013518	Rear Block Kit w/ top overload				
	1	55415	Stabilizer Cylinder				
	2	55700	Front Shock				
	2	55760	Rear Shock				
	4" Front / 4" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Spring Kit #556H 58FK5691	1	033412	Front Coil Springs (Gas)			
		1	013412	Front Box Kit			
2		003619	Rear Leaf Spring				
4		040032	5/8 x 3-5/8 x 10" Round U-bolt				
1		55415	Stabilizer Cylinder				
2		55700	Front Shock				
2		55760	Rear Shock				
4" Front / 4" Rear 4-Link System Front Coil & 4-Link Rear Leaf Springs Kit #557H 31FK1972	1	033412	Front Coil Springs (Gas)				
	1	013010	4-Link Kit Box 1 of 2				
	1	013012	4-Link Kit Box 2 of 3				
	2	003619	Rear Leaf Spring				
	4	040032	5/8 x 3-5/8 x 10" Round U-bolt				
	1	55415	Stabilizer Cylinder				
	2	55700	Front Shock				
	2	55760	Rear Shock				

2008-10 Ford F250, F350 Super Duty Gas Only 4WD

FORD

6" Front / 3" Rear Standard Kit Rear Block Kit w/o top ovid Kit #562H w/ top ovid Kit #563H 96FK5141	1	033612	Front Coil Springs (Gas)	123402	Driveshaft Alignment Kit	2 3 4 6 7
	1	013612	Front Box Kit	982-24-750	FOX Front Gas Shock	
	1	013519	Rear Block Kit w/o top overload or	982-24-760	FOX Rear Gas Shock	
	1	013518	Rear Block Kit w/ top overload	95415	Stabilizer Cylinder	
	1	55415	Stabilizer Cylinder	55358	Dual Stabilizer Mounting Kit	
	2	55750	Front Shock	55405	Dual Stabilizer Cylinder (2 req'd) or	
6" Front / 3" Rear 4-Link System Front Coil & 4-Link Rear Block Kit w/o top ovid Kit #564H w/ top ovid Kit #565H 14FK5712	1	033612	Front Coil Springs (Gas)	95405	Dual Stabilizer Cylinder (2 req'd)	2 3 4 6 7
	1	013010	4-Link Kit Box 1 of 2	123009	Rear Sway Bar Links	
	1	013613	4-Link Kit Box 2 of 2	123023	Front Dual Shock Hoop	
	1	013519	Rear Block Kit w/o top overload or	55769	Front Shocks For Hoop (4 req'd) or	
	1	013518	Rear Block Kit w/ top overload	982-24-769	FOX Dual Gas Cylinder (4 req'd)	
	2	55415	Stabilizer Cylinder			
6" Front / 6" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Spring Kit #550H 15FK5512	1	033612	Front Coil Springs (Gas)	123402	Driveshaft Alignment Kit	4 6 7
	1	013612	Front Box Kit	982-24-750	FOX Front Gas Shock	
	2	003619	Rear Leaf Spring	982-24-760	FOX Rear Gas Shock	
	4	040033	5/8 x 3-5/8 x 12" Round U-bolt	95415	Stabilizer Cylinder	
	1	55415	Stabilizer Cylinder	55358	Dual Stabilizer Mounting Kit	
	2	55750	Front Shock	55405	Dual Stabilizer Cylinder (2 req'd) or	
6" Front / 6" Rear 4-Link System Front Coil & 4-Link Rear Leaf Spring Kit #551H 32FK5192	1	033612	Front Coil Springs (Gas)	95405	Dual Stabilizer Cylinder (2 req'd)	2 3 4 6 7
	1	013010	4-Link Kit Box 1 of 2	123009	Rear Sway Bar Links	
	1	013613	4-Link Kit Box 2 of 2	123023	Front Dual Shock Hoop	
	2	003619	Rear Leaf Spring	55769	Front Shocks For Hoop (4 req'd) or	
	4	040033	5/8 x 3-5/8 x 12" Round U-bolt	982-24-769	FOX Dual Gas Cylinder (4 req'd)	
	1	55415	Stabilizer Cylinder			
8" Front / 8" Rear 4-Link System Front Coil & 4-Link Rear Leaf Spring Kit #566H 76FK0692	1	033812	Front Coil Springs (Gas)	123406	Driveshaft Alignment Kit	4 5 6 7
	1	013810	4-Link Kit Box 1 of 2	55358	Dual Stabilizer Mounting Kit	
	1	013812	4-Link Kit Box 2 of 2	55405	Dual Stabilizer Cylinder (2 req'd) or	
	2	003819	Rear Leaf Spring	95405	Dual Stabilizer Cylinder (2 req'd)	
	1	55415	Stabilizer Cylinder	95415	Stabilizer Cylinder	
	2	55751	Front Shock	123009	Rear Sway Bar Links	
	2	55765	Rear Shock	123020	Bumper Spacer Kit	2 3 4 6 7
				982-24-751	FOX Front Gas Shock (2 req'd)	
				982-24-765	FOX Rear Gas Shock (2 req'd)	
				123023	Front Dual Shock Hoop	
				55761	Front Shocks For Hoop (4 req'd) or	
				982-24-761	FOX Dual Gas Cylinder (4 req'd)	

Notes

2. Removal of factory block required.
3. This listing will give a tail low stance of approximately 3".
4. Front exhaust modification may be required to clear front driveshaft.
5. Bumper spacer kit #123020 required to run 38" tires.
6. Although extremely rare, front driveline vibration may occur.
7. If equipped with 2-piece driveshaft, a driveshaft alignment kit may be required.



2008-10 Ford F-250, F-350 Super Duty Diesel Only 4WD

FORD



2008-10 FORD F-250, F-350 SUPER DUTY DIESEL ONLY 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
1" Front / 0" Rear Front Coil Mount Kit #325H 67FK942	1	013101	Front Coil Mounts	982-24-710 FOX Front Gas Shock (2 req'd)	
	2	55710	Front Shock	982-24-660 FOX Rear Gas Shock (2 req'd)	
	2	55660	Rear Shock		
2" Front / 0" Rear Front Coil Mount Kit #326H 62FK503	1	013201	Front Coil Mounts		
	2	55710	Front Shock		
	2	55660	Rear Shock		
4" Front / 3" Rear Standard Kit Front Coil & Bracket Kit Rear Block Kit w/o top ovlid Kit #546H w/ top ovlid Kit #547H 28FK1021	1	033411	Front Coil Springs (Diesel)	123402 Driveshaft Alignment Kit	2 6
	1	013412	Front Box Kit	55358 Dual Stabilizer Mounting Kit	
	1	013519	Rear Block Kit w/o top overload or	55405 Dual Stabilizer Cylinder (2 req'd) or	
	1	013518	Rear Block Kit w/ top overload	95405 Dual Stabilizer Cylinder (2 req'd)	
	1	55415	Stabilizer Cylinder	982-24-700 FOX Front Gas Shock (2 req'd)	
	2	55700	Front Shock	982-24-760 FOX Rear Gas Shock (2 req'd)	
	2	55760	Rear Shock	95415 Stabilizer Cylinder	
	1	033411	Front Coil Springs (Diesel)	123023 Front Dual Shock Hoop	
4" Front / 3" Rear 4-Link System Front Coil & Bracket Kit Rear Block Kit w/o top ovlid Kit #548H w/ top ovlid Kit #549H 01FK7202	1	013010	4-Link Kit Box 1 of 2	55759 Front Shocks For Hoop (4 req'd) or	
	1	013012	4-Link Kit Box 2 of 2	982-24-759 FOX Dual Gas Cylinder (4 req'd)	
	1	013519	Rear Block Kit w/o top overload or		
	1	013518	Rear Block Kit w/ top overload		
	1	55415	Stabilizer Cylinder		
	2	55700	Front Shock		
	2	55760	Rear Shock		
	1	033411	Front Coil Springs (Diesel)		
4" Front / 4" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Spring Kit #554H 28FK2691	1	013412	Front Box Kit		
	2	003619	Rear Leaf Spring		
	4	040032	5/8 x 3-5/8 x 10" Round U-bolt		
	1	55415	Stabilizer Cylinder		
	2	55700	Front Shock		
	2	55760	Rear Shock		
	1	033411	Front Coil Springs (Diesel)		
	1	013010	4-Link Kit Box 1 of 2		
4" Front / 4" Rear 4-Link System Front Coil & 4-Link Rear Leaf Springs Kit #555H 01FK8872	1	013012	4-Link Kit Box 2 of 3		
	2	003619	Rear Leaf Spring		
	4	040032	5/8 x 3-5/8 x 10" Round U-bolt		
	1	55415	Stabilizer Cylinder		
	2	55700	Front Shock		
	2	55760	Rear Shock		
	1	033411	Front Coil Springs (Diesel)		
	1	013010	4-Link Kit Box 1 of 2		

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6" Front / 3" Rear Standard Kit Rear Block Kit w/o top ovid Kit #558H w/ top ovid Kit #559H 66FK2141	1	033611	Front Coil Springs (Diesel)	123402	Driveshaft Alignment Kit	2 3 5 6
	1	013612	Front Box Kit	982-24-750	FOX Front Gas Shock	
	1	013519	Rear Block Kit w/o top overload or	982-24-760	FOX Rear Gas Shock	
	1	013518	Rear Block Kit w/ top overload	95415	Stabilizer Cylinder	
	1	55415	Stabilizer Cylinder	55358	Dual Stabilizer Mounting Kit	
	2	55750	Front Shock	55405	Dual Stabilizer Cylinder (2 req'd) or	
6" Front / 3" Rear 4-Link System Front Coil & 4-Link Rear Block Kit w/o top ovid Kit #560H w/ top ovid Kit #561H 83FK2712	1	033611	Front Coil Springs (Diesel)	95405	Dual Stabilizer Cylinder (2 req'd)	
	1	013010	4-Link Kit Box 1 of 2	123009	Rear Sway Bar Links	
	1	013613	4-Link Kit Box 2 of 2	123023	Front Dual Shock Hoop	
	1	013519	Rear Block Kit w/o top overload or	55769	Front Shocks For Hoop (4 req'd) or	
	1	013518	Rear Block Kit w/ top overload	982-24-769	FOX Dual Gas Cylinder (4 req'd)	
	1	55415	Stabilizer Cylinder			
6" Front / 6" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Spring Kit #552H 84FK2512	1	033611	Front Coil Springs (Diesel)	123402	Driveshaft Alignment Kit	5 6
	1	013612	Front Box Kit	982-24-750	FOX Front Gas Shock	
	2	003619	Rear Leaf Spring	982-24-760	FOX Rear Gas Shock	
	4	040033	5/8 x 3-5/8 x 12" Round U-bolt	95415	Stabilizer Cylinder	
	1	55415	Stabilizer Cylinder	55358	Dual Stabilizer Mounting Kit	
	2	55750	Front Shock	55405	Dual Stabilizer Cylinder (2 req'd) or	
6" Front / 6" Rear 4-Link System Front Coil & 4-Link Rear Leaf Spring Kit #553H 02FK2192	2	55760	Rear Shock	95405	Dual Stabilizer Cylinder (2 req'd)	
	1	033611	Front Coil Springs (Diesel)	123009	Rear Sway Bar Links	
	1	013010	4-Link Kit Box 1 of 2	123023	Front Dual Shock Hoop	
	1	013613	4-Link Kit Box 2 of 2	55769	Front Shocks For Hoop (4 req'd) or	
	2	003619	Rear Leaf Spring	982-24-769	FOX Dual Gas Cylinder (4 req'd)	
	4	040033	5/8 x 3-5/8 x 12" Round U-bolt			
8" Front / 8" Rear 4-Link System Front Coil & 4-Link Rear Leaf Spring Kit #567H 76FK0692	1	55415	Stabilizer Cylinder			4 5
	2	55750	Front Shock			
	2	55760	Rear Shock			
	1	033811	Front Coil Springs (Diesel)	123406	Driveshaft Alignment Kit	
	1	013810	4-Link Kit Box 1 of 2	55358	Dual Stabilizer Mounting Kit	
	1	013812	4-Link Kit Box 2 of 2	55405	Dual Stabilizer Cylinder (2 req'd) or	
	2	003819	Rear Leaf Spring	95405	Dual Stabilizer Cylinder (2 req'd)	
	1	55415	Stabilizer Cylinder	95415	Stabilizer Cylinder	
	2	55751	Front Shock	123009	Rear Sway Bar Links	
	2	55765	Rear Shock	123020	Bumper Spacer Kit	
				982-24-751	FOX Front Gas Shock (2 req'd)	
				982-24-765	FOX Rear Gas Shock (2 req'd)	
				123023	Front Dual Shock Hoop	
				55761	Front Shocks For Hoop (4 req'd) or	
				982-24-761	FOX Dual Gas Cylinder (4 req'd)	

Notes

2. Removal of factory block required.
3. This listing will give a tail low stance of approximately 3".
4. Bumper spacer kit #123020 required to run 38" tires.
5. Although extremely rare, front driveline vibration may occur.
6. If equipped with 2-piece driveshaft, a driveshaft alignment kit may be required.

123023 - Front Dual Shock Hoop



2005-07 F-250, F-350 Super Duty 4WD Diesel

PRO-RIDE SYSTEM

- Heavy-duty track bar relocation bracket to properly center the axle
- Radius arm drop brackets designed to restore O.E. caster
- Pitman arm included to correct steering angles
- Sway bar and bump stop drops included for proper function
- Rear blocks or Glide-Ride rear leaf springs available, add-a-leaf available on 6" kit only
- Steering stabilizer bracket (cylinders sold separately)

2005-07 FORD F-250, F-350 SUPER DUTY DIESEL ONLY 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
1" Front / 0" Rear Front Coil Mount Kit #325H 67FK942	1 2 2	013101 55710 55660	Front Coil Mounts Front Shock Rear Shock	982-24-710 FOX Front Gas Shock (2 req'd) 982-24-660 FOX Rear Gas Shock (2 req'd)	
2" Front / 0" Rear Front Coil Mount Kit #326H 62FK503	1 2 2	013201 55710 55660	Front Coil Mounts Front Shock Rear Shock		
4" Front / 3" Rear Standard Kit Front Coil & Bracket Kit Rear Block Kit w/o top ovid Kit #343H w/ top ovid Kit #344H 66FK7611	1 1 1 1 2 2	033411 013411 013329 013328 55415 55700 55760	Front Coil Springs (Diesel) Front Box Kit Rear Block Kit w/o top overload or Rear Block Kit w/ top overload Stabilizer Cylinder Front Shock Rear Shock	123402 Driveshaft Alignment Kit 55358 Dual Stabilizer Mounting Kit 55405 Stabilizer Cylinder (2 req'd) 123013 Front Dual Shock Hoop 55759 Front Shocks for Hoop (4 req'd) or 982-24-759 FOX Dual Gas Cylinder (4 req'd) 123008 Rear Dual Shock Mounting Kit 55760 Dual Shock Cylinder (2 req'd) or 982-24-760 FOX Dual Gas Cylinder (2 req'd) 982-24-700 FOX Front Gas Shock (2 req'd) 982-24-760 FOX Rear Gas Shock (2 req'd)	1 5 6
4" Front / 3" Rear 4-Link System Front Coil & Bracket Kit Rear Block Kit w/o top ovid Kit #345H w/ top ovid Kit #346H 49FK2991	1 1 1 1 1 2 2	033411 013010 013011 013329 013328 55415 55700 55760	Front Coil Springs (Diesel) 4-Link Kit Box 1 of 2 4-Link Kit Box 2 of 2 Rear Block Kit w/o top overload or Rear Block Kit w/ top overload Stabilizer Cylinder Front Shock Rear Shock	982-24-760 FOX Dual Gas Cylinder (2 req'd) 982-24-700 FOX Front Gas Shock (2 req'd) 982-24-760 FOX Rear Gas Shock (2 req'd)	
4" Front / 4" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Springs Kit #347H 76FK0561	1 1 2 4 1 2 2	033411 013411 003609 040032 55415 55700 55760	Front Coil Springs (Diesel) Front Box Kit Rear Leaf Spring 5/8 x 3-5/8 x 10" Round U-Bolt Stabilizer Cylinder Front Shock Rear Shock		2 5 6
4" Front / 4" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Springs Kit #348H 59FK5742	1 1 1 2 4 1 2 2	033411 013010 013011 003609 040032 55415 55700 55760	Front Coil Springs (Diesel) 4-Link Kit Box 1 of 2 4-Link Kit Box 2 of 2 Rear Leaf Spring 5/8 x 3-5/8 x 10" Round U-Bolt Stabilizer Cylinder Front Shock Rear Shock		

See Notes▶

continued▶



FORD



2005-07 F-250, F-350 Super Duty 4WD Diesel

PRO-RIDE SYSTEM

2005-07 FORD F-250, F-350 SUPER DUTY DIESEL ONLY 4WD (continued)

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
6" Front / 4.5" Rear Standard Kit Front Coil & Bracket Kit Rear Block & Add-A-Leaf w/o top ovid Kit #353H w/ top ovid Kit #354H 46FK1141	1	033611	Front Coil Springs (Diesel)	123402 Driveshaft Alignment Kit or	1 4 5 6
	1	013611	Front Box Kit	55358 Dual Stabilizer Mounting Kit	
	1	013329	Rear Block Kit w/o top overload or	55405 Dual Stabilizer Cylinder (2 req'd)	
	1	013328	Rear Block Kit w/ top overload	123013 Front Dual Shock Hoop	
	1	113218	Add-A-Leaf	55769 Front Shock For Hoop (4 req'd) or	
	1	55415	Stabilizer Cylinder	982-24-769 FOX Dual Gas Cylinder (4 req'd)	
	2	55750	Front Shock	123008 Rear Dual Shock Mounting Kit	
	2	55760	Rear Shock	55760 Dual Shock Cylinder (2 req'd) or	
	1	033611	Front Coil Springs (Diesel)	982-24-760 FOX Dual Gas Cylinder	
	1	013010	4-Link Kit Box 1 of 2	103001 Front Stainless Brake Lines	
6" Front / 4.5" Rear 4-Link System Front Coil & Bracket Kit Rear Block & Add-A-Leaf w/o top ovid Kit #355H w/ top ovid Kit #356H 50FK5902	1	013011	4-Link Kit Box 2 of 2	103009 Rear Stainless Brake Line	
	1	013329	Rear Block Kit w/o top overload or	982-24-750 FOX Front Gas Shock (2 req'd)	
	1	013328	Rear Block Kit w/ top overload	982-24-760 FOX Rear Gas Shock (2 req'd)	
	1	113218	Add-A-Leaf		
	1	55415	Stabilizer Cylinder		
	2	55750	Front Shock		
	2	55760	Rear Shock		
	1	033611	Front Coil Springs (Diesel)		
	1	013611	Front Box Kit		
	2	003609	Rear Leaf Spring		
6" Front / 6" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Springs Kit #357H 08FK9081	4	040033	5/8 x 3-5/8 x 12" Round U-Bolt		5 6
	1	55415	Stabilizer Cylinder		
	2	55750	Front Shock		
	2	55760	Rear Shock		
	1	033611	Front Coil Springs (Diesel)		
	1	013010	4-Link Kit Box 1 of 2		
	1	013011	4-Link Kit Box 2 of 2		
	2	003609	Rear Leaf Spring		
	4	040033	5/8 x 3-5/8 x 12" Round U-Bolt		
	1	55415	Stabilizer Cylinder		
6" Front / 6" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Springs Kit #358H 12FK3942	2	55750	Front Shock		
	2	55760	Rear Shock		
	1	033811	Front Coil Springs (Diesel)		
	1	013810	4-Link Kit Box 1 of 2		
	1	013811	4-Link Kit Box 2 of 2		
	2	003809	Rear Leaf Spring		
	1	55415	Stabilizer Cylinder		
	2	55751	Front Shock		
	2	55765	Rear Shock		
	1	033811	Front Coil Springs (Diesel)	123406 Driveshaft Alignment Kit or	5 6
1	013810	4-Link Kit Box 1 of 2	123402 Driveshaft Alignment Kit		
1	013811	4-Link Kit Box 2 of 2	123013 Front dual Shock Hoop		
2	003809	Rear Leaf Spring	55761 Front Shock for Hoop (4 req'd) or		
1	55415	Stabilizer Cylinder	982-24-761 FOX Dual Gas Cylinder (4 req'd)		
2	55751	Front Shock	123008 Rear Dual Shock Mounting Kit		
2	55765	Rear Shock	55765 Dual Shock Cylinder (2 req'd)		
1	033811	Front Coil Springs (Diesel)	55358 Dual Stabilizer Mounting Kit		
1	013810	4-Link Kit Box 1 of 2	55405 Dual Stabilizer Cylinder (2 req'd)		
1	013811	4-Link Kit Box 2 of 2	982-24-751 FOX Front Gas Shock (2 req'd)		
2	003809	Rear Leaf Spring	982-24-765 FOX Rear Gas Shock (2 req'd)		

Notes

1. If equipped with top mounted overload or optional 3-7/8" rear block, use rear box kit #013318.
2. Removal of O.E. block in the rear is required.
3. Do not install the 4" rear block kit if subject vehicle is equipped with factory 3-7/8" stock block. Use rear spring option only.
4. For tail high stance, use 013419, 013418 in place of 3" block kit. Note: This can only be done on vehicles with a stock 2" block.
5. Front dual shock hoop requires different cylinders than what comes in the base kit.
6. If equipped with 2 piece driveshaft, a driveshaft alignment kit may be required.

#123011/123012

4-Link Upgrade Kit

- Upgrade your standard kit to a 4-link system



4" Standard Kit Shown



2005-07 F-250, F-350 Super Duty 4WD Gas

PRO-RIDE SYSTEM

FORD



Standard Suspension System



4-Link Suspension System

Standard Features:

- Heavy-duty track bar relocation bracket to properly center the axle
- Radius arm drop brackets designed to restore O.E. caster
- Pitman arm included to correct steering angles
- Sway bar and bump stop drops included for proper function
- Rear blocks or Glide-Ride rear leaf springs available, add-a-leaf available on 6" kit only
- Steering stabilizer bracket (cylinders sold separately)


4-Link Features:

- Heavy-duty, greasable 4-link system offers less than 1° of caster change through full wheel travel
- Replacement frame brackets mount to existing frame holes—no drilling or welding required
- Utilizes oversized, greasable, urethane control arm bushings
- Sway bar and bump stop drops included
- Pitman arm included for steering correction
- Heavy-duty track bar relocation bracket to properly center the axle
- Steering stabilizer bracket cylinder sold separately

8" 4-Link Features:

- The 8" system includes similar components to the 4" & 6" 4-Link system, but also includes Kevlar lined stainless steel brake lines.

2005-07 FORD F-250, F-350 SUPER DUTY GAS ONLY 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
1" Front / 0" Rear Front Coil Mount Kit #325H 67FK942	1	013101	Front Coil Mounts	982-24-710 FOX Front Gas Shock (2 req'd)	
	2	55710	Front Shock	982-24-660 FOX Rear Gas Shock (2 req'd)	
	2	55660	Rear Shock		
2" Front / 0" Rear Front Coil Mount Kit #326H 62FK503	1	013201	Front Coil Mounts		
	2	55710	Front Shock		
	2	55660	Rear Shock		
4" Front / 3" Rear Standard Kit Front Coil & Bracket Kit Rear Block Kit w/o top ovid Kit #327H w/ top ovid Kit #328H 96FK0711	1	033412	Front Coil Springs (Gas)	123402 Driveshaft Alignment Kit	1 5 6
	1	013411	Front Box Kit	55358 Dual Stabilizer Mounting Kit	
	1	013329	Rear Block Kit w/o top overload or	55405 Dual Stabilizer Cylinder (2 req'd)	
	1	013328	Rear Block Kit w/ top overload	123013 Front Dual Shock Hoop	
	1	55415	Stabilizer Cylinder	55759 Front Shocks For Hoop (4 req'd) Or	
	2	55700	Front Shock	982-24-759 FOX Dual Gas Cylinder (4 req'd)	
4" Front / 3" Rear 4-Link System Front Coil & Bracket Kit Rear Block Kit w/o top ovid Kit #329H w/ top ovid Kit #330H 79FK5991	1	033412	Front Coil Springs (Gas)	123008 Rear Dual Shock Mounting Kit	2 5 6
	1	013010	4-Link Kit Box 1 of 2	55760 Dual Shock Cylinder (2 req'd) Or	
	1	013011	4-Link Kit Box 2 of 2	982-24-760 FOX Dual Gas Cylinder (2 req'd)	
	1	013329	Rear Block Kit w/o top overload or	982-24-700 FOX Front Gas Shock (2 req'd)	
	1	013328	Rear Block Kit w/ top overload	982-24-760 FOX Rear Gas Shock (2 req'd)	
	1	55415	Stabilizer Cylinder		
4" Front / 4" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Springs Kit #331H 07FK3561	1	033412	Front Coil Springs (Gas)	#123011/123012 4-Link Upgrade Kit • Upgrade your standard kit to a 4-link system	2 5 6
	1	013411	Front Box Kit		
	2	003609	Rear Leaf Spring		
	4	040032	5/8 x 3-5/8 x 10" Round U-Bolt		
	1	55415	Stabilizer Cylinder		
	2	55700	Front Shock		
4" Front / 4" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Springs Kit #332H 70FK9742	1	033412	Front Coil Springs (Gas)		
	1	013010	4-Link Kit Box 1 of 2		
	1	013011	4-Link Kit Box 2 of 2		
	2	003609	Rear Leaf Spring		
	4	040032	5/8 x 3-5/8 x 10" Round U-Bolt		
	1	55415	Stabilizer Cylinder		
	2	55700	Front Shock		
	2	55760	Rear Shock		

See Notes▶

continued▶

2005-07 F-250, F-350 Super Duty 4WD Gas PRO-RIDE SYSTEM

2005-07 FORD F-250, F-350 SUPER DUTY GAS ONLY 4WD (continued)

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
6" Front / 4.5" Rear Standard Kit Front Coil & Bracket Kit Rear Block & Add-A-Leaf w/o top ovid Kit #337H w/ top ovid Kit #338H 76FK4141	1	033612	Front Coil Springs (Gas)	123402 Driveshaft Alignment Kit or	1 4 5 6
	1	013611	Front Box Kit	55358 Dual Stabilizer Mounting Kit	
	1	013329	Rear Block Kit w/o top overload or	55405 Dual Stabilizer Cylinder (2 req'd)	
	1	013328	Rear Block Kit w/ top overload	123013 Front Dual Shock Hoop	
	1	113218	Add-A-Leaf	55769 Front Shocks For Hoop (4 req'd) or	
	1	55415	Stabilizer Cylinder	982-24-769 FOX Dual Gas Cylinder (4 req'd)	
	2	55750	Front Shock	123008 Rear Dual Shock Mounting Kit	
	2	55760	Rear Shock	55760 Dual Shock Cylinder (2 req'd) or	
6" Front / 4.5" Rear 4-Link System Front Coil & Bracket Kit Rear Block & Add-A-Leaf w/o top ovid Kit #339H w/ top ovid Kit #340H 80FK8902	1	033612	Front Coil Springs (Gas)	982-24-760 FOX Dual Gas Cylinder	
	1	013010	4-Link Kit Box - 1 of 2	103001 Front Stainless Brake Lines	
	1	013011	4-Link Kit Box - 2 of 2	103009 Rear Stainless Brake Line	
	1	013329	Rear Block Kit- w/o top overload or	982-24-750 FOX Front Gas Shock (2 req'd)	
	1	013328	Rear Block Kit w/ top overload	982-24-760 FOX Rear Gas Shock (2 req'd)	
	1	113218	Add-A-Leaf		
	1	55415	Stabilizer Cylinder		
	2	55750	Front Shock		
6" Front / 6" Rear Standard Kit Front Coil & Bracket Kit Rear Leaf Springs Kit #341H 38FK2181	1	033612	Front Coil Springs (Gas)		
	1	013611	Front Box Kit		
	2	003609	Rear Leaf Spring		
	4	040033	5/8 x 3-5/8 x 12" Round U-Bolt		
	1	55415	Stabilizer Cylinder		
	2	55750	Front Shock		
	2	55760	Rear Shock		
	6" Front / 6" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Springs Kit #342H 42FK6942	1	033612	Front Coil Springs (Gas)	
1		013010	4-Link Kit Box - 1 of 2		
1		013011	4-Link Kit Box - 2 of 2		
2		003609	Rear Leaf Spring		
4		040033	5/8 x 3-5/8 x 12" Round U-Bolt		
1		55415	Stabilizer Cylinder		
2		55750	Front Shock		
2		55760	Rear Shock		
8" Front / 8" Rear 4-Link System Front Coil & Bracket Kit Rear Leaf Springs Kit #531H 37FK3162	1	033812	Front Coil Springs (Gas)	123406 Driveshaft Alignment Kit or	5 6
	1	013810	4-Link Kit Box - 1 of 2	123402 Driveshaft Alignment Kit	
	1	013811	4-Link Kit Box - 2 of 2	123013 Front dual Shock Hoop	
	2	003809	Rear Leaf Spring	55761 Front Shock for Hoop (4 req'd) OR	
	4	040033	5/8 x 3-5/8 x 12" Round U-Bolt	982-24-761 FOX Dual Gas Cylinder (4 req'd)	
	1	55415	Stabilizer Cylinder	123008 Rear Dual Shock Mounting Kit	
	2	55751	Front Shock	55765 Dual Shock Cylinder (2 req'd) or	
	2	55765	Rear Shock	55358 Dual Stabilizer Mounting Kit	
				55405 Dual Stabilizer Cylinder (2 req'd)	
				982-24-751 FOX Front Gas Shock (2 req'd)	
				982-24-765 FOX Rear Gas Shock (2 req'd)	

Notes

1. If equipped with top mounted overload or optional 3-7/8" rear block, use rear box kit #013318.
2. Removal of O.E. block in the rear is required.
3. Do not install the 4" rear block kit if subject vehicle is equipped with factory 3-7/8" stock block. Use rear spring option only.
4. For tail high stance, use 013419, 013418 in place of 3" block kit. Note: This should only be done on vehicles with a stock 2" block.
5. Front dual shock hoop requires different cylinders than what comes in the base kit.
6. If equipped with 2 piece driveshaft, a driveshaft alignment kit may be required.

4-Link System Features:

- Frame mounting bracket replaces OE bracket to increase ground clearance vs. a standard drop kit
- Less than 1 degree caster change through wheel travel giving you better on and offroad control
- Massive 2.5" O.D., greasable, urethane control arm bushings
- 2" O.D. x 0.250" wall DOM tubing is used to make these extremely rugged control arms



F-250, F-350 Super Duty GLIDE-RIDE SYSTEM

FORD

1999-2000 FORD F-250, F-350 SUPER DUTY 4WD					
Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
2.5" Front / 0" Rear Front Shackle & Hanger Kit 1999 Kit #318H 2000 Kit #319H 85FK846	1	013251	Front Shackle Hanger Kit	Page 109 Steering Stabilizers	
	1	123002	1999 Front Sway Bar Links Kit or	553001 Front Dual Shock Bracket Kit	
	1	123004	2000 Front Sway Bar Links Kit	55650 Dual Shock Cylinder (2 req'd) or	
	2	55650	Front Shock	982-24-650 FOX Dual Gas Cylinder (2 req'd)	
	2	55660	Rear Shock	123007 Rear Dual Shock Bracket Kit	
			55660 Dual Shock Cylinder (2 req'd) or		
			982-24-660 FOX Dual Gas Cylinder (2 req'd)		
			982-24-650 FOX Front Gas Shock (2 req'd)		
			982-24-660 FOX Rear Gas Shock (2 req'd)		
3/1/1999-2004 FORD F-250, F-350 SUPER DUTY 4WD with Curved Front U-Bolts					
Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
2.5" Front / 0" Rear Front Leaf Springs Kit #320H 93FK039	2	003202	Front Leaf Spring	55405 Steering Stabilizer	2
	1	013253	Front Box Kit	982-24-650 Fox Front Gas Shock (2 req'd)	4
	2	55650	Front Shock	982-24-660 Fox Rear Gas Shock (2 req'd)	6
	2	55660	Rear Shock		
4" Front / 3" Rear Front Leaf Springs 3" Rear Blocks w/o top ovid Kit #321H w/ top ovid Kit #322H 53FK5121	2	003402	Front Leaf Spring	Page 111 Steering Stabilizers	1
	1	013405	Front Box Kit	553001 Front Dual Shock Bracket Kit	4
	1	013329	Rear Kit w/ 3-5/8" Axle Tube w/o Top Mounted Over Load or	55650 Dual Shock Cylinder (2 req'd) or	5
	1	013328	Rear Kit w/ 3-5/8" Axle Tube with Top Mounted Over Load	982-24-650 FOX Dual Gas Cylinder (2 req'd)	6
	2	55650	Front Shock	123007 Rear Dual Shock Bracket Kit	
	2	55760	Rear Shock	55760 Dual Shock Cylinder (2 req'd) or	
				982-24-760 FOX Dual Gas Cylinder (2 req'd)	
				123402 Driveshaft Alignment Kit	
			113208 Rear Add-A-Leaf		
			982-24-650 FOX Front Gas Shock (2 req'd)		
			982-24-760 FOX Rear Gas Shock (2 req'd)		
6" Front / 4.5" Rear Front Leaf Springs Rear Block & Add-A-Leaf w/o top ovid Kit #1300 w/ top ovid Kit #1301 06FK8441	2	003602	Front Leaf Spring	Page 111 Steering Stabilizers	1
	1	013006	Front Box Kit	553001 Front Dual Shock Bracket Kit	2
	1	013329	Rear Kit w/ 3-5/8" Axle Tube w/o Top Mounted Over Load or	55660 Dual Shock Cylinder (2 req'd) or	3
	1	013328	Rear Kit w/ 3-5/8" Axle Tube with Top Mounted Over Load	982-24-660 FOX Dual Gas Cylinder (2 req'd)	4
	1	113218	Rear Add-A-Leaf	123007 Rear Dual Shock Bracket Kit	5
	2	55660	Front Shock	55760 Dual Shock Cylinder (2 req'd) or	6
	2	55760	Rear Shock	982-24-760 FOX Dual Gas Cylinder (2 req'd)	
				123402 Driveshaft Alignment Kit	
			123005 Rear Sway Bar Link Kit		
			982-24-660 FOX Front Gas Shock (2 req'd)		
			982-24-760 FOX Rear Gas Shock (2 req'd)		
6" Front / 6" Rear Front Leaf Springs Rear Leaf Springs Kit #323H 10FK9381	2	003602	Front Leaf Spring	Page 111 Steering Stabilizers	1
	2	003609	Rear Leaf Spring	553001 Front Dual Shock Bracket Kit	2
	1	013006	Front Box Kit	55660 Dual Shock Cylinder (2 req'd) or	3
	1	013009	Rear Box Kit	982-24-660 FOX Dual Gas Cylinder (2 req'd)	4
	2	55660	Front Shock	123007 Rear Dual Shock Bracket Kit	5
	2	55760	Rear Shock	55760 Dual Shock Cylinder (2 req'd) or	6
				982-24-760 FOX Dual Gas Cylinder (2 req'd)	
				123402 Driveshaft Alignment Kit	
			123005 Rear Sway Bar Link Kit		
			982-24-660 FOX Front Gas Shock (2 req'd)		
			982-24-760 FOX Rear Gas Shock (2 req'd)		
8" Front / 8" Rear Front Leaf Springs Rear Leaf Springs Kit #324H 11FK7781	2	003802	Front Leaf Spring	Page 111 Steering Stabilizers	1
	2	003809	Rear Leaf Spring	553001 Front Dual Shock Bracket Kit	2
	1	013006	Front Box Kit	55660 Dual Shock Cylinder (2 req'd) or	3
	1	013009	Rear Box Kit	982-24-660 FOX Dual Gas Cylinder (2 req'd)	4
	2	55660	Front Shock	123007 Rear Dual Shock Bracket Kit	5
	2	55765	Rear Shock	55760 Dual Shock Cylinder (2 req'd) or	6
				982-24-760 FOX Dual Gas Cylinder	
				123406 Driveshaft Alignment Kit	
			123005 Rear Sway Bar Link Kit		
			982-24-660 FOX Front Gas Shock (2 req'd)		
			982-24-765 FOX Rear Gas Shock (2 req'd)		

See Notes▶

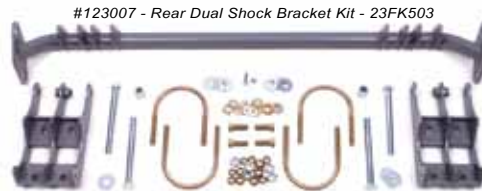


3/1/1999-2003 FORD F-250, F-350 SUPER DUTY 4WD with Square Front U-Bolts

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes
2.5" Front / 0" Rear Front Leaf Springs Kit #313H 93FK039	2	003202	Front Leaf Spring	55405 Steering Stabilizer	2
	1	013252	Front Box Kit	982-24-650 FOX Front Gas Shock (2 req'd)	4
	2	55650	Front Shock	982-24-660 FOX Rear Gas Shock (2 req'd)	6
	2	55660	Rear Shock		
4" Front / 3" Rear Front Leaf Springs 3" Rear Block Kit w/o top ovid Kit #314H w/ top ovid Kit #315H 53FK5121	2	003402	Front Leaf Spring	Page 111 Steering Stabilizers	1
	1	013404	Front Box Kit	553001 Front Dual Shock Bracket Kit	4
	1	013329	Rear Kit w/ 3-5/8" Axle Tube w/o Top Mounted Over Load or	55650 Dual Shock Cylinder (2 req'd) or	5
	1	013328	Rear Kit w/ 3-5/8" Axle Tube with Top Mounted Over Load	982-24-650 FOX Dual Gas Cylinder (2 req'd)	6
	2	55650	Front Shock	123007 Rear Dual Shock Bracket Kit	
	2	55760	Rear Shock	55760 Dual Shock Cylinder (2 req'd) or	
6" Front / 4.5" Rear Front Leaf Springs Rear Block & Add-A-Leaf w/o top ovid Kit #1302 w/ top ovid Kit #1303 06FK8441	2	003602	Front Leaf Spring	Page 111 Steering Stabilizers	1
	1	013005	Front Box Kit	553001 Front Dual Shock Bracket Kit	2
	1	013329	Rear Kit w/ 3-5/8" Axle Tube w/o Top Mounted Over Load or	55660 Dual Shock Cylinder (2 req'd) or	3
	1	013328	Rear Kit w/ 3-5/8" Axle Tube with Top Mounted Over Load	982-24-660 FOX Dual Gas Cylinder (2 req'd)	4
	1	113218	Rear Add-A-Leaf	123007 Rear Dual Shock Bracket Kit	5
	2	55660	Front Shock	55760 Dual Shock Cylinder (2 req'd) or	6
	2	55760	Rear Shock	982-24-760 FOX Dual Gas Cylinder (2 req'd)	
				123402 Driveshaft Alignment Kit	
				123005 Rear Anti-Sway Bar Link Kit	
				982-24-660 FOX Front Gas Shock (2 req'd)	
6" Front / 6" Rear Front Leaf Springs Rear Leaf Springs Kit #316H 10FK9381	2	003602	Front Leaf Spring	Page 111 Steering Stabilizers	1
	2	003609	Rear Leaf Spring	553001 Front Dual Shock Bracket Kit	2
	1	013005	Front Box Kit	55660 Dual Shock Cylinder (2 req'd) or	3
	1	013009	Rear Box Kit	982-24-660 FOX Dual Gas Cylinder (2 req'd)	4
	2	55660	Front Shock	123007 Rear Dual Shock Bracket Kit	5
	2	55760	Rear Shock	55760 Dual Shock Cylinder (2 req'd) or	6
				982-24-760 FOX Dual Gas Cylinder (2 req'd)	
				123402 Driveshaft Alignment Kit	
				123005 Rear Anti-Sway Bar Link Kit	
				982-24-660 FOX Front Gas Shock (2 req'd)	
8" Front / 8" Rear Front Leaf Springs Rear Leaf Springs Kit #317H 11FK7781	2	003802	Front Leaf Spring	Page 111 Steering Stabilizers	1
	2	003809	Rear Leaf Spring	553001 Front Dual Shock Bracket Kit	2
	1	013005	Front Box Kit	55660 Dual Shock Cylinder (2 req'd) or	3
	1	013009	Rear Box Kit	982-24-660 FOX Dual Gas Cylinder	4
	2	55660	Front Shock	123007 Rear Dual Shock Bracket Kit	5
	2	55765	Rear Shock	55765 Dual Shock Cylinder (2 req'd)	6
				123406 Driveshaft Alignment Kit	
				123005 Rear Anti-Sway Bar Link Kit	
			982-24-660 FOX Front Gas Shock (2 req'd)		
			982-24-765 FOX Rear Gas Shock (2 req'd)		

Notes

1. If equipped with a two-piece rear driveshaft order BDS #123402 or #123406.
2. The stock Super Duty came with a rear 2", 3", or 4" rear block. You may need to change the block and/or u-bolts in order to level the truck.
3. The front driveshaft will need to be lengthened and/or clearance ground depending on how the vehicle is equipped.
4. #003202, #003402, #003602, #003609, #003802, and #003809 come with OE rubber bushings installed.
5. Rear kits are for single wheel F-350 with Dana 70 only. Dual wheel F-350 with Dana 80 requires 3-7/8" wide u-bolts.
6. Confirm build date, front u-bolt type and rear leaf pack overload position before ordering.



#123007 - Rear Dual Shock Bracket Kit - 23FK503
Note: Will not fit dually equipped vehicles or Excursion

4" Kit shown with Curved Front U-bolts

- Glide-Ride front leaf springs feature bolt style alignment clamps, anti-friction pads, tapered leaves and bushings
- Heavy duty track rod relocation bracket
- Includes correct-fit U-bolts, pitman arm (PS), and bump stop relocation brackets
- Rear system includes blocks and add-a-leaves with correct-fit u-bolts

UP TO 2/28/1999 FORD F-250, F-350 SUPER DUTY 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes	
4" Front / 2.5" Rear Front Leaf Springs Rear Blocks w/o top ovid Kit #309H w/ top ovid Kit #310H 14FK3821	2	003402	Front Leaf Spring	Page 111	Steering Stabilizers Front Dual Shock Bracket Kit Dual Shock Cylinder (2 req'd) or FOX Dual Gas Cylinder (2 req'd) Rear Dual Shock Bracket Kit Dual Shock Cylinder (2 req'd) or FOX Dual Gas Cylinder (2 req'd) Driveshaft alignment Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Shock (2 req'd)	1 4 5 6
	1	013402	Front Box Kit	553001		
	1	013329	Rear Kit w/ 3-5/8" Axle Tube w/o Top Mounted Over Load or Rear Kit w/ 3-5/8" Axle Tube with Top Mounted Over Load	55650 982-24-650		
	1	013328		123007		
	2	55650	Front Shock	55760		
	2	55760	Rear Shock	982-24-760		
6" Front / 6" Rear Front Leaf Springs Rear Leaf Springs Kit #311H 02FK5281	2	003602	Front Leaf Spring	Page 111	Steering Stabilizers Front Dual Shock Bracket Kit Dual Shock Cylinder (2 req'd) or FOX Dual Gas Cylinder (2 req'd) Rear Dual Shock Bracket Kit Dual Shock Cylinder (2 req'd) or FOX Dual Gas Shock (2 req'd) Driveshaft Alignment Kit Rear Anti-Sway Bar Link Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Shock (2 req'd)	1 2 3 4 5 6
	2	003609	Rear Leaf Spring	553001		
	1	013004	Front Box Kit	55660		
	1	013009	Rear Box Kit	982-24-660		
	2	55660	Front Shock	123007		
	2	55760	Rear Shock	55760		
8" Front / 8" Rear Front Leaf Springs Rear Leaf Springs Kit #312H 03FK3681	2	003802	Front Leaf Spring	Page 111	Steering Stabilizers Front Dual Shock Bracket Kit Dual Shock Cylinder (2 req'd) or FOX Dual Gas Cylinder (2 req'd) Rear Dual Shock Bracket Kit Dual Shock Cylinder (2 req'd) Driveshaft Alignment Kit Rear Anti-Sway Bar Link Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Shock (2 req'd)	1 2 3 4 5 6
	2	003809	Rear Leaf Spring	553001		
	1	013004	Front Box Kit	55660		
	1	013009	Rear Box Kit	982-24-660		
	2	55660	Front Shock	123007		
	2	55765	Rear Shock	55765		

Notes

1. If equipped with a two-piece rear driveshaft order BDS #123402 or #123406.
2. The stock Super Duty came with a rear 2", 3", or 4" rear block. You may need to change the block and/or u-bolts in order to level the truck.
3. The front driveshaft will need to be lengthened and/or clearance ground depending on how the vehicle is equipped.
4. #003402, #003602, #003609, #003802, and #003809 come with OE rubber bushings installed.
5. Rear kits are for single wheel F-350 with Dana 70 only. Dual wheel F-350 with Dana 80 requires 3-7/8" wide u-bolts.
6. Confirm build date, front u-bolt type and rear leaf pack overload position before ordering.



4" F-250 Glide-Ride Suspension System



4" F-350 Glide-Ride Suspension System

1980-1996 FORD F-250 TTB FRONT AXLE 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes	
4" Front / 3" Rear Front Leaf Springs Rear 3" Block Kit '87-'96 Kit #306H '80-'86 Kit #307H 63FK9621	2	003401	Front Leaf Spring	Page 111	Steering Stabilizers Anti-Sway Bar Drop Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Shock (2 req'd)	1 2 4
	1	013401	Front Box Kit	123401		
	1	013309	Rear Box Kit	982-24-650		
	2	55650	87-96 Front Shock or	982-24-660		
	2	55820	80-86 Front Shock			
	2	55660	Rear Shock			

1980-1996 FORD F-350 WITH MONOBEAM FRONT AXLE 4WD

Lift & Method	Qty	Part#	Description	Optional Accessories	Notes	
4" Front / 3" Rear Front Leaf Springs Rear 3" Block Kit Kit #308H 52FK0501	2	003401	Front Leaf Spring	Page 111	Steering Stabilizers Anti-Sway Bar Drop Kit FOX Front Gas Shock (2 req'd) FOX Rear Gas Shock (2 req'd)	1 2 3
	1	013403	Front Box Kit	123401		
	1	013308	Rear Box Kit	982-24-650		
	1	083401	Pitman Arm (PS)	982-24-660		
	2	55650	Front Shock			
	2	55660	Rear Shock			

Notes

1. Not recommended for diesel applications.
2. #003401 comes with OE rubber bushings installed.
3. Optional pitman arm listed for vehicles with Dana 44 only.
4. Pitman arm included in the #013401 Front Box Kit.

FORD



2000-05 Excursion GLIDE-RIDE SYSTEM

2000-2005 FORD EXCURSION 4WD						
Lift & Method	Qty	Part#	Description	Optional Accessories		Notes
4" Front / 3" Rear Front Leaf Springs Rear Block Kit Kit #300H 12FK8601	2	003202	Front Leaf Spring	55405	Steering Stabilizer	1
	1	013253	Front Box Kit	553001	Front Dual Shock Bracket Kit	2
	1	013329	Rear 5" Block Kit	55650	Dual Shock Cylinder (2 req'd) Or	6
	2	55650	Front Shock	982-24-650	FOX Dual Gas Cylinder (2 req'd)	7
	2	55762	Rear Shock	123004	Rear Sway Bar Links 13.5" long	
4" Front / 4" Rear Front Leaf Springs Rear Leaf Springs Kit #301H 71FK4451	2	003202	Front Leaf Spring	982-24-650	FOX Front Gas Shock (2 req'd)	
	1	013253	Front Box Kit	982-24-762	FOX Rear Gas Shock (2 req'd)	
	2	003609	Rear Leaf Spring			
	1	013009	Rear Box Kit			
	2	55650	Front Shock			
6" Front / 5" Rear Front Leaf Spring 5" Rear Block Kit & Rear Add-A-Leaf Kit #302H 71FK7421	2	003402	Front Leaf Spring	Page 111	Steering Stabilizers	1
	1	013405	Front Box Kit	553001	Front Dual Shock Bracket Kit	2
	1	069509	Rear 5" Block Kit	55650	Dual Shock Cylinder (2 req'd) or	6
	1	113206	Rear Add-A-Leafs	982-24-650	Fox Dual Gas Cylinder (2 req'd)	7
	4	040034	5/8 x 3-5/8 x 15" U-Bolt	123005	Rear Sway Bar Links	
6" Front / 6" Rear Front Leaf Springs Rear Leaf Springs Kit #303H 13FK1961	2	003402	Front Leaf Spring	982-24-650	FOX Front Gas Shock (2 req'd)	2
	2	003609	Rear Leaf Spring	982-24-762	FOX Rear Gas Shock (2 req'd)	5
	1	013405	Front Box Kit			6
	1	013009	Rear Box Kit			7
	2	55650	Front Shock			
8" Front / 8" Rear Front Leaf Springs Rear Leaf Springs Kit #304H 10FK9381	2	003602	Front Leaf Spring	Page 111	Steering Stabilizers	2
	2	003809	Rear Leaf Spring	553001	Front Dual Shock Bracket Kit	3
	1	013006	Front Box Kit	55660	Dual Shock Cylinder (2 req'd) or	5
	1	013009	Rear Box Kit	982-24-660	FOX Dual Gas Cylinder	6
	2	55660	Front Shock	123005	Rear Sway Bar Links	7
10" Front / 10" Rear Front Leaf Springs Rear Leaf Springs Kit #305H 85FK0291	2	003802	Front Leaf Spring	982-24-660	FOX Front Gas Shock	1
	2	003809	Rear Leaf Spring	982-24-762	FOX Rear Gas Shock	2
	1	013006	Front Box Kit			3
	1	013007	Rear Box Kit			4
	2	55660	Front Shock			5
	2	55766	Rear Shock			6
						7

Notes

1. Remove factory block.
2. Models with rear CV driveshaft may experience drive line vibration.
3. Front and rear driveshaft modification will be required.
4. #013007 includes a 4" block to replace the stock 2" block.
5. Due to OE variances, you may need to change the rear block to level the truck.
6. #003202, #003402, #003602, #003609, #003802 & #003809 come with rubber bushings installed.
7. A truck leaf spring will give 2" of additional lift when installed on an Excursion.



8" Glide-Ride Suspension System

